

## ECOSOC Decision 2003/219

### **Provisional agenda and documentation for the second session of the Permanent Forum on Indigenous Issues<sup>1</sup>**

At its 10th plenary meeting, the Economic and Social Council approved the Provisional agenda and documentation for the second session of the Permanent Forum on Indigenous Issues as set below:

#### **Provisional agenda and documentation**

1. Election of officers.
2. Adoption of the agenda and organization of work.
3. Theme of the session: "Indigenous children and youth".

#### **Documentation**

Notes by the Secretariat on the high-level panel and dialogue on indigenous children and youth (E/C.19/2003/15)

4. Mandated areas:
  - (a) Economic and social development;
  - (b) Environment;
  - (c) Health;
  - (d) Human rights;
  - (e) Culture;
  - (f) Education.

#### **Documentation**

Information notes submitted by Governments and organizations and bodies of the United Nations system in response to the first session of the Forum

Note by the secretariat of the United Nations Voluntary Fund for Indigenous Populations on the allocation of travel grants

5. Methods of work of the Forum with the United Nations system.
6. Future work of the Forum.
7. Provisional agenda for the third session of the Forum.
8. Adoption of the report of the Forum on its second session.

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<sup>1</sup> E/2003/52.