

## Decision

**2012/245**

### **Report of the Permanent Forum on Indigenous Issues on its eleventh session and provisional agenda for its twelfth session**

At its 46th plenary meeting, on 26 July 2012, the Economic and Social Council:

(a) Took note of the report of the Permanent Forum on Indigenous Issues on its eleventh session;<sup>1</sup>

(b) Approved the provisional agenda for the twelfth session of the Permanent Forum as set out below.

1. Election of Officers.
2. Adoption of the agenda and organization of work.
3. Follow-up on the recommendations of the Permanent Forum:
  - (a) Health;
  - (b) Education;
  - (c) Culture.
4. Half-day discussion on the African region.
5. Comprehensive dialogue with United Nations agencies and funds.
6. Discussion on the World Conference on Indigenous Peoples.
7. Human rights:
  - (a) Implementation of the United Nations Declaration on the Rights of Indigenous Peoples;
  - (b) Dialogue with the Special Rapporteur on the rights of indigenous peoples and the Chair of the Expert Mechanism on the Rights of Indigenous Peoples.
8. Future work of the Permanent Forum, including issues of the Economic and Social Council and emerging issues.
9. Draft agenda for the thirteenth session of the Permanent Forum.
10. Adoption of the report of the Permanent Forum on its twelfth session.

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<sup>1</sup> *Official Records of the Economic and Social Council, 2012, Supplement No. 23 (E/2012/43).*