

## **Decision**

**2011/233**

### **Dates of and provisional agenda for the 2012 session of the Committee on Non-Governmental Organizations**

At its 43rd plenary meeting, on 25 July 2011, the Economic and Social Council:

(a) Decided that the regular session of 2012 of the Committee on Non-Governmental Organizations would be held from 30 January to 8 February 2012 and on 17 February 2012 and that its resumed session of 2012 would be held from 21 to 30 May 2012 and on 8 June 2012;

(b) Approved the provisional agenda for the 2012 session of the Committee as set out below:

#### **Provisional agenda for the 2012 session of the Committee on Non-Governmental Organizations**

1. Election of officers.
2. Adoption of the agenda and other organizational matters.
3. Applications for consultative status and requests for reclassification received from non-governmental organizations:
  - (a) Applications for consultative status and requests for reclassification deferred from previous sessions of the Committee;
  - (b) New applications for consultative status and new requests for reclassification;
  - (c) Applications of non-governmental organizations in consultative status with the Economic and Social Council that have merged with non-governmental organizations without such consultative status.
4. Quadrennial reports submitted by non-governmental organizations in consultative status with the Economic and Social Council:
  - (a) Deferred quadrennial reports submitted by non-governmental organizations in consultative status with the Council;
  - (b) Review of quadrennial reports submitted by non-governmental organizations in consultative status with the Council.
5. Strengthening of the Non-Governmental Organizations Branch of the Department of Economic and Social Affairs of the Secretariat.
6. Review of the methods of work of the Committee: implementation of Economic and Social Council resolution 1996/31, including the process of

accreditation of representatives of non-governmental organizations, and Council decision 1995/304:

- (a) Process of accreditation of representatives of non-governmental organizations;
  - (b) Consideration of issues on the agenda of the informal working group;
  - (c) Other related matters.
7. Consideration of special reports.
  8. General voluntary trust fund in support of the United Nations Non-Governmental Organizations Informal Regional Network.
  9. Provisional agenda and documentation for the 2013 session of the Committee.
  10. Adoption of the report of the Committee on its 2012 session.